

ENGINEERED WITH PURPOSE

FOOTWEAR 2019 VOL.1



BOVA Safety Footwear is a proud brand of BBF Safety Group (Pty) Ltd, the largest manufacturer of safety footwear in Africa. Over a million pairs of BOVA safety shoes and boots are manufactured annually for the South African market alone. In addition, we export our footwear to 26 African countries and the Middle East, constantly expanding into new markets.





ENGINEERED WITH PURPOSE

BOVA is manufactured in an ISO: 9001 accredited factory, utilising cutting-edge laboratory testing and innovation. In this way, what we release into the market performs with the purpose for which it was engineered.

We explore the varied dangers inherent in an industry and then engineer the safety footwear purposed with protecting employees within those environments.

For procurement and those we protect, this means utilising the 4 unique BOVA Category Ranges to ensure that required safety needs are met. Different employees within the same industry often require very different levels of protection and therefore different specifications. Utilising the 4 BOVA Category Ranges and the various sub-categories within them ensures that a client does not under-spec for some employees - and compromise on safety, or over-spec for others - and compromise on cost-effectiveness.

BOVA EPITOMISES ENGINEERED EXCELLENCE, WITH A CLEAR PURPOSE.

INDUSTRY STANDARDS



Meets the requirements of the **South African Bureau of Standards** in terms of:

SANS 20345: 2014 - ISO 20345: 2011:

Personal Protective Equipment - Safety Footwear

SANS 20347: 2014 - ISO 20347: 2012:

Personal Protective Equipment - Occupational Footwear (Footwear that is not exposed to any mechanical risks such as impact and compression)



SATRA Member

As accredited members of this independent, world-renowned research and technology organisation, we remain at the forefront of technological advances and testing methods within the safety industry.





AT A GLANCE

					C17	ING	COLOUR		TYF)E	SOLE				
					512	DVI		COLOUR		111					
RAN	IGE	NAME	CODE	Free Sox	Smallest	Largest	Black	Brown	Other	Shoe	Boot	Single Density PU	Double Density PU / PU	Double Density PU / TPU	Double Density
ď		MULTI	71441		5	13	Х			Х		Х			
LIGHTWEAR	UTILITY	ADAPT	71442		5	13	Х				Х	Х			
3		ROCKEE	71486		5	12	Х			Sandals		Х			
보		CAMBRIDGE	70004		5	12	Х			Х		Х			
2	EXECUTIVE	JARMAN	70003		5	12	Х			Х		Х			
		OXFORD	70006		5	12	Х			Х		Х			
		RADICAL	60001		4	13	Х			Х			Х		
		MAVERICK	60002		4	13	Х		_		Х			-	
	CORE	NEOGRIP	90005		5	13	Х	Richmond		Х			Х	-	
~	conc	NEOFLEX	90004		3	15	Х	Richmond			Х		Х		
V		TRAINER	60012		4	12	Х	Walnut		Х			Х		
3		HAMBURG	90008		4	12			Grey	Х			Х		
HEAVYWEAR		CHELSEA	90006		3	13	Х	Х			Х		Х		
A		BREMEN	20001	Х	5	13	Х			Х			Х		
Ĩ	TRAX	MUNICH	20002	Х	5	13	Х				Х				
		HIKER	20013		3	13	Х	Walnut			Х				
		HEALTH SANDAL	20011	Х	5	12		Х		Sandals					
	ΑCTIV	ATLANTIS	30006		5	12	Х			Х			X		
	ACIIV	COLUMBIA	30005		5	12	Х				Х			_	
		ENTERPRISE	30002	V	5	12	X			X			Х	N	
	CUT	HAWK	40001	X	5	12	X			Х					-
		DAKOTA ROCNA	40002 41601	X X	5	12 13	X			X	Х			X	-
		DROGUE	41601	X	4	13	X X			Χ	Х		X	-	
R	SLIP	NEBULA	41602	X	4	13	^	Х			X				-
E E		SIERRA	41603	X	4	13		Tan			X				-
3								Tan							
EXTREMEWEAR		FIREWALK	42003 42004	X X	4	13 13	X X				x x				-
E	TEMP										100 1000				
ŵ		METAGUARD	42005	Х	4	13	Х				Х		-		
		SMELTERS BUCKLE	42007	Х	4	13	Х				Х				
		VELCRO	42006	Х	4	13	X				X				
		RIGGER	42770	V	5	13	X	Tan			Х				
		FREEZER	42018	Х	5	13	X				X		100		
		PATROL	90443		З	13	Х				Х	х	Х		
	LEATHER	POLICE	90498		З	13	Х				Х				
ARY		SWAT	90561		4	13	Х	Walnut	Green		Х	Х	Х	I I I I X I I I I I I I I I I I I I I <td></td>	
PARAMILITARY		RANGER	83029		З	13	x		Navy Nutria		x	х			
PARA	CANVAS	GUARD	83006		3	13	х		Green Navy Nutria		x	x			
		DESERT	83029		З	13			Camo		Х	Х			
		CAMO	83029		З	13	_		Camo		Х	Х			
		СОМВАТ	83013		З	13	х		Green Navy Nutria		Х	х			

	TEMPERATURE TOE CAP		САР		MIDSOLES								RESISTANCE SCORE 1-5								
	⋧		SISTAN									ve	345	**P							
PU / Rubber	Double Density PU / Vibram Rubber	95°C	300°C	-25°C	No Toe Cap	Steel	Composite	Aluminium	Steel	Anti-penetration	Anti-static	Non-conductive	SANS / ISO 20345	PASA approved**	Metal-free	Ultra-fresh	Slip	Abrasion	Heat	Н20	Acid / Oil / Chem
		Х				Х					Х		Х			Х	4	2	2	2	
		X				X					X		X	-		X	4	2	2	2	
		X X				X X					X X		X X			X X	4	2	2 2	1 3	
		x				X					X		X			X	4	2	2	2	-
		Х				Х					Х		Х			Х	4	2	2	З	
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		Х				Х			Х		Х		Х	_		Х	4	З	З	2	_
		X			Black	X			Black		X		Х	-		X	4	3	3	3	-
		X			Black	X X			Black		X		X	-		X	4	3	3	3	
		X X				X X					X X		X X			X X	4	3	3 3	3 2	
		X			Х	X				Black	X		X			X	4	3	3	3	
		X				X			Х		X		X	Х		X	4	3	3	3	-
		Х				Х			Х		Х		Х	Х		Х	4	З	З	З	
		Х			Walnut	Х					Х		Х	Х		Х	4	З	З	З	-
		Х				Х		-			X		Х	Х		X	4	3	З	2	
		X					X				X		X	X	X X	X	4	3	3	3	
		X X					X X				X X		X	X X	X	X X	4	3	3	3 2	-
		x				Х	^				X		X	^	~	X	4	5	3	3	
		X				х					X		Х			X	4	5	3	3	1
	Х		Х			Х				Х		Х	Х	Х		Х	5	5	5	З	5
	Х		Х			Х				Х		Х	Х	Х		Х	5	5	5	З	5
	X		X			Х				X		X	Х	Х		X	5	5	5	З	5
	Х		Х			Х				Х		Х	Х	Х		X	5	5	5	2	5
(Х			X				Х		X	X			X	4	5	5	З	5
(X			X						X	Х	_		X	4	5	5	3	5
(-		X			Х				X		X	X	-		X	4	5	5	3	5
(Х					X		X		Х	Х			X	4	5	5	3	5
۲ ۲			Х					Х		Х		Х	Х			X		5	5	З	5
(,			Х	X		X			X	X		X	X	-		X	4	5	5	3	5
		PU	Rubber	Х	Х	X X			Х	X X	PU	X Rubber	X X			X X	4	5 *SD	5 *SD	4 3	5 *SD
		X	Rubbei		×	X			X	×	X	Kubbei	X			X		30	3	3	
		х			x	X			X	X	Х		X			X		*SD	*SD	3	_
		x			x						x					x		2	2	2	
		x			х						x					x	4	2	2	2	
		Х			Х						Х					X	4	2	2	2	
		X			X						X					X		2	2	2	
		х			x						х					x		2	2	z	
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BEYOND INDUSTRY STANDARDS



PODIATRY ASSOCIATION OF SOUTH AFRICA (PASA)

PASA approved styles are ergonomically designed, manufactured and tested in order to increase overall foot health and reduce the incidence of foot discomfort as approved by qualified podiatrists.



VIBRAM TECHNOLOGY

Vibram is the world leader in rubber sole technology. The BOVA Extreme Slip Range, featuring the Vibram Rubber Sole, utilises this renowned traction engineering to provide superior slip resistance.



ULTRA-FRESH TECHNOLOGY

This internationally patented microbial technology protects various products (including spacesuits), giving it a longer lifespan, lasting performance, odour control, anti-microbial, anti-fungal and anti-bacterial protection. Every BOVA shoe and boot includes **Ultra-Fresh** Technology moisture management. **Ultra-Fresh** is a registered trademark of Thomson Research Associates, Inc.



RUCO-BAC AGP TECHNOLOGY

A silver-based, anti-microbial technology that fights foot odour, allergies and infections. BOVA Sox are treated with a Ruco-Bac AGP anti-microbial silver-based technology that utilises nano particles of silver chloride, which kills 95% of bacteria within two hours. This product is environmentally-friendly.



ENERGISER WOOLLEN TOP SOCK TECHNOLOGY

Made from highly absorbent 100% wool and treated with Ultra-Fresh, the top sock has anti-microbial, anti-bacterial and anti-fungal properties.

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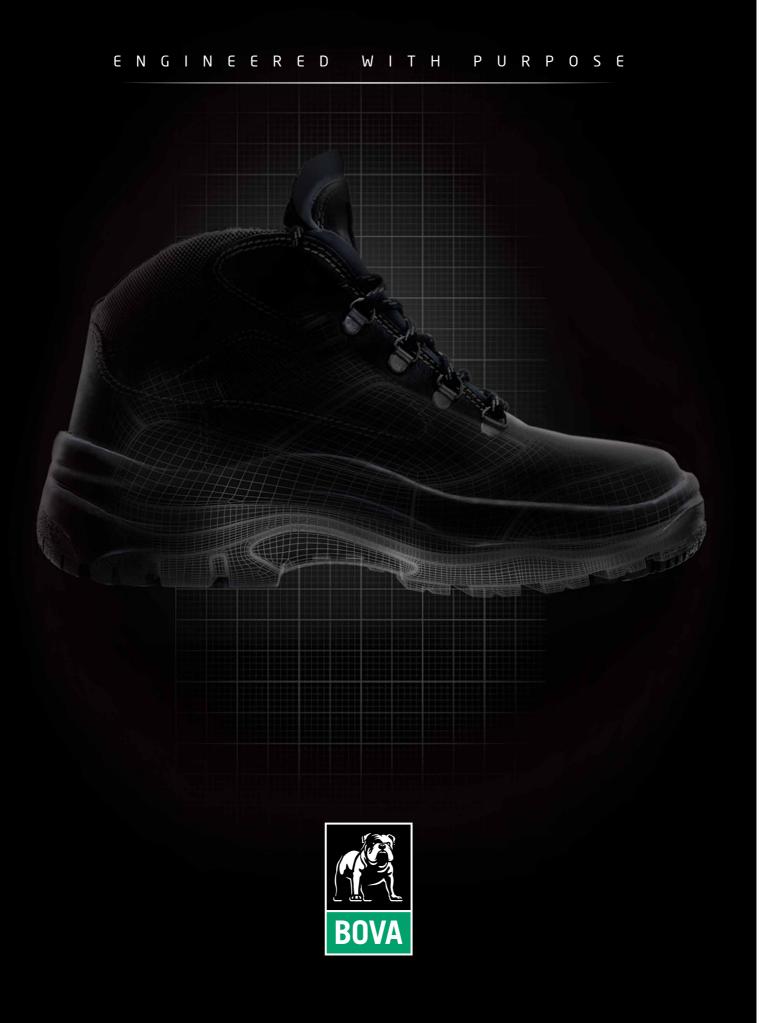
PORON / EVA CUSHIONED TOP SOCK TECHNOLOGY

The top sock responds to temperature and weight and moulds to the shape of each wearer's foot. The Poron insert at the front and heel of the foot provides optimum support where it is needed most. Benefits of this top sock include: shock absorption, a reduction in aches and fatigue and increased comfort.



GELONAIR™ TOP SOCK TECHNOLOGY

Moulded from a thermoplastic rubber gel material, the top sock delivers high cushion energy before and after compression, resulting in improved vascular micro-circulation of the foot.



LIGHTWEAR RANGE Durable safety solutions for everyday light business hazards	PG 10
UTILITY	PG 13
EXECUTIVE	PG 15

HEAVYWEAR RANGE Hard-working protection for heavy industry demands	PG 18
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AKTIV	PG 27

EXTREMEWEAR RANGE Superior protection for the harshest work environments	PG 30
EXTREME CUT	PG 33
EXTREME SLIP	PG 34
EXTREME TEMP	PG 36

PARAMILITARY RANGE Purpose-engineered safety boots for security, paramilitary and policing operations	PG 40
LEATHER	PG 43
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ACCESSORIES RANGE	
Accessorised engineering	PG 48
SOCKS	PG 49
SPRAYS / LACES / TOOLS	PG 50
TOP SOCKS	PG 51

Durable safety solutions for everyday light business hazards







Durable safety solutions for everyday light business hazards

ENVIRONMENT & FEATURES

· Single Density PU Sole

- The boots offered in this range are engineered to provide wearers with the basic safety footwear features: a steel toe cap and slip resistance
- \cdot They are suitable to both indoor and outdoor environments where individuals are at risk of slipping or dropping heavy objects on their feet
- These boots are not engineered for uneven and harsh terrain where constant abrasion and high sole durability is required, nor environments where the wearer is exposed to high volumes or concentrations of acids, oils and chemicals

· Steel toe cap

UTILITY RANGE

Versatile, practical starter shoes for light work environments	PG 13
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EXECUTIVE RANGE

Suitably smart for the boardroom; tough enough for site tours **PG 15**

PERSONNEL

DRIVERS | PRODUCTION MANAGERS | FORKLIFT OPERATORS | RETAIL STAFF PRODUCTION LINE STAFF | INDUSTRY EXECUTIVES



FEATURES OF A LIGHTWEAR SHOE



U T I L I T Y R A N G E Versatile, practical starter shoes for light work environments

MULTI 71441 Č			
Utility safety shoe Sizes Colour		RESISTANCE HEAT RESISTANCE	WATER RESISTANCE
5-13 Black			
LINING Special needle-f	ither 4 pair eyelet lace-up Pa ibred vamp lining for excellent po	erspiration absorbency	omfort
	woven in-sock for flexibility, con nergiser woollen top sock with ar	-	
	nent for arch support		
TOE CAP Steel SOLE Single Density P	U (Heat-resistant to 95°C)	(DIL & ACID RESISTANCE
	IRCS/9002/287766/0120		CONSULT THE OIL AND ACID RESISTANCE TABLE AT THE BACK
ADAPT 71442 O Utility safety boot		V E D Zoshnisi protection	
SizesColour5-13Black	SLIP RESISTANCE ABRASION	RESISTANCE HEAT RESISTANCE 3 4 5 Image: Constraint of the second sec	5 WATER RESISTANCE
LINING Special needle-f & SOCKS Anti-static, non- Anti-bacterial Er	ther 4 pair D-ring lace-up Pa ibred vamp lining for excellent p woven in-sock for flexibility, con nergiser woollen top sock with ar nent for arch support	erspiration absorbency nfort and stability	lar for comfort
	U (Heat-resistant to 95°C) IRCS/9002/287766/0119		DIL & ACID RESISTANCE CONSULT THE OIL AND ACID RESISTANCE TABLE AT THE BACK





- & SOCKS
 Anti-static, non-woven in-sock for flexibility, comfort and stability

 Anti-bacterial Energiser woollen top sock with anti-microbial properties

 MIDSOLE
 Shank reinforcement for arch support
- TOE CAP Steel

SANS / ISO 20345

SOLE Single Density PU (Heat-resistant up to 95°C)





Suitably smart for the boardroom; tough enough for site tours



SOLE Single Density PU (Heat-resistant up to 95°C)

SANS / ISO 20345



SOLE Single Density PU (Heat-resistant up to 95°C)

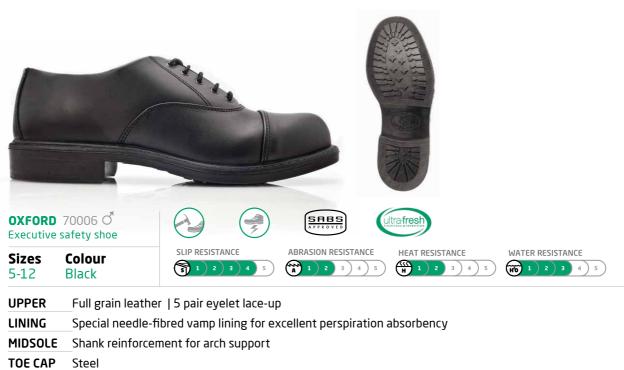
SANS / ISO 20345

OIL & ACID RESISTANCE

CONSULT THE OIL AND ACID THE RESISTANCE TABLE AT THE BACK



Suitably smart for the boardroom; tough enough for site tours



SOLE Single Density PU (Heat-resistant up to 95°C)

SANS / ISO 20345



The 4 BOVA Category Ranges and the various sub-categories within them ensure that a client does not under-spec for some employees - and compromise on safety, or over-spec for others - and compromise on cost-effectiveness



Hard-working protection for heavy industry demands







Hard-working protection for heavy industry demands

ENVIRONMENT & FEATURES

· Double Density PU Soles

- The boots in this range are engineered to provide wearers with protection in an array of harsh conditions. Whilst these conditions are typical to outdoor terrains, this does not exclude workers who need protection when exposed to medium levels and concentrations of oils and chemicals
- A multitude of the boots in this range also offer the addition of an anti-penetration midsole for enhanced protection against sharp objects penetrating the sole of the boot
- This range further introduces technological advancements in comfort for anti-fatigue support and niche requirements, such as metal-free safety footwear
- · Steel toe cap | Composite toe cap

CORE RANGE

Entry-level heavywear that provides the safety essentials. Ideal for bulk purchase PG 21

TRAX RANGE

Advanced comfort engineering for workers on their feet all day	PG 25
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AKTIV RANGE

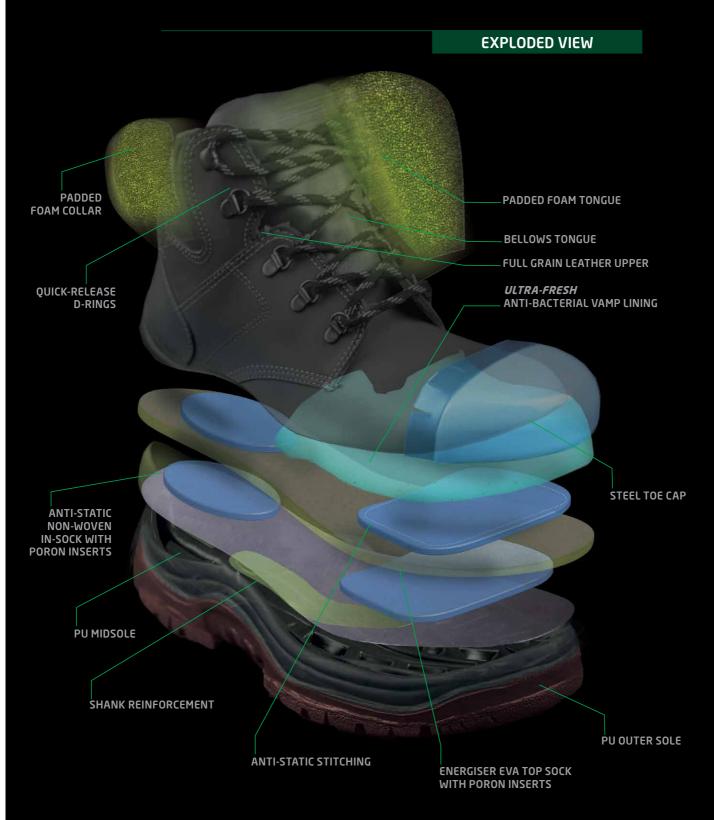
Metal-free safety footwear with advanced comfort engineering PG 27

PERSONNEL

CONSTRUCTION WORKERS | MINE WORKERS | FARMERS, FARM LABOURERS | PORT WORKERS AUTOMOTIVE INDUSTRY | ENGINEERS | ARCHITECTS | AIRPORT PERSONNEL

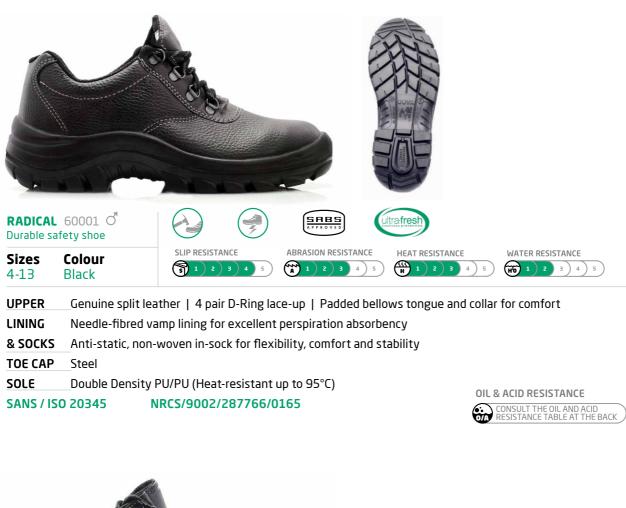


FEATURES OF A HEAVYWEAR SHOE





Entry-level heavywear that provides the safety essentials. Ideal for bulk purchase





UPPER	_Genuine split leather 5 pair D-ring lace-up Padded bellows tongue and	d collar for comfort				
LINING	Needle-fibred vamp lining for excellent perspiration absorbency					
& SOCKS	Anti-static, non-woven in-sock for flexibility, comfort and stability					
MIDSOLE	Steel midsole available - 60702 (6 - 8 weeks)					
TOE CAP	Steel					
SOLE	Double Density PU/PU (Heat-resistant up to 95°C)	OIL & ACID RESISTANCE				
SANS / ISO	20345 NRCS/9002/287766/0169	CONSULT THE OIL AND ACID TA RESISTANCE TABLE AT THE BACK				



Entry-level heavywear that provides the safety essentials. Ideal for bulk purchase



	for enhanced visibility		
LINING	Needle-fibred vamp lining for excellent perspiration absorbency A	nti-static, non-woven in-sock for	
& SOCKS	flexibility, comfort and stability Anti-bacterial Energiser woollen top sock with anti-microbial properties		
MIDSOLE	Shank reinforcement for arch support Steel midsole available - 90705 (black only / 6 - 8 weeks)		
TOE CAP	_ Steel Available without toe cap - 90505 (Black only / 6 - 8 weeks)		
SOLE	Double Density PU/PU (Heat-resistant up to 95°C)	OIL & ACID RESISTANCE	
SANS / ISC	20345 NRCS/9002/287766/0117	CONSULT THE OIL AND ACID OTA RESISTANCE TABLE AT THE BACK	

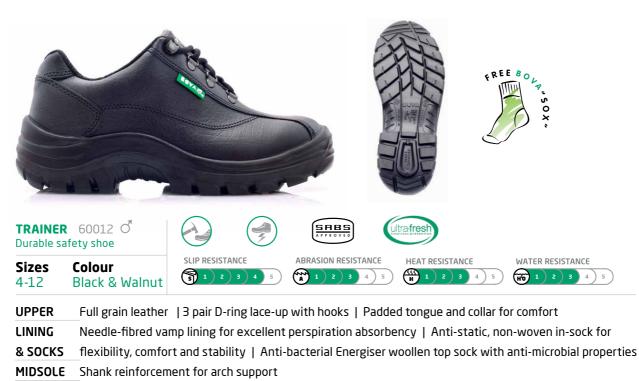


UPPER Full grain leather | 5 pair D-Ring lace-up | Padded collar for comfort | Reflective safety tab on rear for enchanced visibility

LININGNeedle-fibred vamp lining for excellent perspiration absorbency | Anti-static, non-woven in-sock for flexibility,& SOCKScomfort and stability | Anti-bacterial Energiser woollen top sock with anti-microbial propertiesMIDSOLEShank reinforcement for arch support | Steel midsole available - 90704 (black only / 6 - 8 weeks)TOE CAPSteel | Available without toe cap - 90504 (black only / 6 - 8 weeks)SOLEDouble Density PU/PU (Heat-resistant up to 95°C)







TOE CAP Steel

4-12

Grey

SOLE Double Density PU/PU (Heat-resistant up to 95°C) SANS / ISO 20345 NRCS/9002/287766/0171

OIL & ACID RESISTANCE	
CONSULT THE OIL AND ACID RESISTANCE TABLE AT THE BACK)



UPPER	Suede leather 4 pair eyelet lace-up Reflective safety stripes for	or enchanced visibility Padded tongue and	
	collar for comfort		
LINING	Needle-fibred vamp lining for excellent perspiration absorbency	y Anti-static, non-woven in-sock for flexibility,	
& SOCKS	comfort and stability Anti-bacterial Energiser woollen top sock with anti-microbial properties		
MIDSOLE	Shank reinforcement for arch support		
TOE CAP	Steel		
SOLE	Double Density PU/PU (Heat-resistant up to 95°C)	OIL & ACID RESISTANCE	
SANS / ISC	20345 NRCS/9002/287766/0116	CONSULT THE OIL AND ACID CAR RESISTANCE TABLE AT THE BACK	



CORE RANGE

Entry-level heavywear that provides the safety essentials. Ideal for bulk purchase

	POPULAR IN AGRICULTURE
CHELSEA 90006 ♂ Durable safety boot	
SizesColour3-13Black & Brown	SLIP RESISTANCE ABRASION RESISTANCE HEAT RESISTANCE WATER RESISTANCE I </th
UPPER Full grain leathe	r Elastic side gussets for ease of entering and exiting the boot 2 pull straps

- LINING Needle-fibred vamp lining for excellent perspiration absorbency
- & SOCKS
 Anti-static, non-woven in-sock for flexibility, comfort and stability

 Anti-bacterial Energiser woollen top sock with anti-microbial properties

 MIDSOLE
 Shank reinforcement for arch support

 Anti-penetration midsole available- 90606 (black only / 6 8 weeks)

 TOE CAP
 Steel / Available without toe cap 90506 (MOQ apply / 6 8 weeks)
- **SOLE** Double Density PU/PU (Heat-resistant up to 95°C)

SANS / ISO 20345 NRCS/9002/287766/0170

OIL & ACID RESISTANCE



Advanced comfort engineering for workers on their feet all day

BREMEN Z Advanced co	20001 d^{5} amfort safety shoe			RE C C C C C C C C C C C C C	
	Colour Black	SLIP RESISTANCE	ABRASION RESISTANCE	HEAT RESISTANCE	WATER RESISTANCE
UPPER LINING & SOCKS	Extra-wide fittin Needle-fibred va at the ball and he		y specifications perspiration absorbe lity, comfort and stat	ncy Anti-static, noi ility Anti-bacterial	nd collar for comfort n-woven in-sock with Poron Energiser EVA top sock with
MIDSOLE	Engineered with	an EVA heel insert for sl	hock absorption Sha		additional arch support
		ilable - 20701 (6 - 8 we	eks)		
TOE CAP SOLE	Steel - extra-wide	-	to 95°C)	-	
SOLE		U/PU (Heat-resistant up RCS/9002/287766/0			CONSULT THE OIL AND ACID RESISTANCE TABLE AT THE BACK
					E B O L T T T T T T T T T T T T T T T T T T
MUNICH 2 Advanced co	20002 🗸 omfort safety boot			Poplatky Association AFRICA	
	Colour Black	SLIP RESISTANCE	ABRASION RESISTANCE	HEAT RESISTANCE	WATER RESISTANCE
UPPER	Full grain leather	4 pair D-ring lace-up with	hooks Padded bellow	s tongue and collar for	comfort
		upper as per podiatry spe		-	
LINING	Needle-fibre vam	lining for excellent pers	piration absorbency	Anti-static, non-wove	en in-sock with Poron at
& SOCKS	the ball and heel	of the foot for flexibility	y, comfort and stabili [.]	ty Anti-bacterial Ene	ergiser EVA top sock with
	Poron at the ball a	nd heel of the foot for co	omfort and anti-fatigue	support	
MIDSOLE	Engineered with a	an EVA heel insert for sh	ock absorption Shar	k reinforcement for a	dditional arch support
	Steel midsole ava	ilable - 20702 (6 - 8 wee	·ks)		

TOE CAP Steel - extra-wide fitting

SOLE Double Density PU/PU (Heat-resistant up to 95°C)

SANS / ISO 20345 NRCS/9002/287766/0161

OIL & ACID RESISTANCE CONSULT THE OIL AND ACID RESISTANCE TABLE AT THE BACK



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 Advanced comfort engineering for workers on their feet all day

HIKER 20013 ඊ Advanced comfort safety boot Sizes Colour 3-13 Black & Walnut	SLIP RESISTANCE ABRASION RESISTANCE	HEAT RESISTANCE WATER RESISTANCE
UPPERFull grain leather Extra-wide fittirLININGNeedle-fibred value& SOCKSat the ball and her top sock with PotentialMIDSOLEEngineered with Shank reinforcerTOE CAPSteel - extra-wideSOLEDouble Density	ng upper as per podiatry specifications	fort and anti-fatigue support ption
HEALTH SANDAL 20011 0	RECOMMENDED FOR INDIVIDUALS WITH DIABETES 6-8 WEEK LEAD TIME	FREE 6 0 to 100
Advanced comfort safety sandal Sizes Colour 5-12 Brown	SLIP RESISTANCE ABRASION RESISTANCE	HEAT RESISTANCE WATER RESISTANCE WATER RESISTANCE WATER RESISTANCE WATER RESISTANCE WATER RESISTANCE
UPPERFull grain leatherExtra-wide fittinLININGNeedle-fibred val& SOCKSnon-woven in-soGelonair™ top soMIDSOLEEngineered withShank reinforcerTOE CAPSteel - extra-wide	g upper as per podiatry specifications mp, quarter and tongue lining for excellen ck with Poron at the ball and heel of the for ick engineered for improved vascular circul an EVA insert at the heel for shock absorp nent for additional arch support	ot for flexibility, comfort and stability lation and perspiration absorbency

Metal-free, safety footwear with comfort engineering



	METAL FREE
ATLANTIS 30006	
Sizes Colour 5-12 Black	SLIP RESISTANCE ABRASION RESISTANCE HEAT RESISTANCE WATER RESISTANCE 1 2 3 4 5 1 2 3 4 5 1 2 3 4 5 1 2 3 4 5

- UPPER
 Full grain leather | 4 pair Ghillie loops with 1 pair non-metalic eyelets | Padded bellows tongue and collar for comfort

 Extra-wide fitting upper as per podiatry specifications
 Extra-wide fitting upper as per podiatry specifications
- LINING Needle-fibred vamp lining for excellent perspiration absorbency | Anti-static, non-woven in-sock with Poron at the
- **& SOCKS** ball and heel of the foot for flexibility, comfort and stability | Anti-bacterial Energiser EVA top sock with Poron at the ball and heel of the foot for comfort and anti-fatigue support
- MIDSOLE Engineered with an EVA heel insert for shock absorption | Shank reinforcement for arch support
- TOE CAP Composite
- **SOLE** Double Density PU/PU (Heat-resistant up to 95°C)

SANS / ISO 20345

OIL & ACID RESISTANCE



UPPER	Full grain leather 5 pair Ghillie loops with 2 pair non metalic hooks Padded bellows tongue and collar for comfort		
	Extra-wide fitting upper as per podiatry specifications		
LINING	Needle-fibred vamp lining for excellent perspiration absorbency An	ti-static, non-woven in-sock with Poron	
& SOCKS	at the ball and heel of the foot for flexibility, comfort and stability Anti-bacterial Energiser EVA top		
	sock with Poron at the ball and heel of the foot for comfort and anti-	-fatigue support	
MIDSOLE	Engineered with an EVA insert at the heel for shock absorption Shank reinforcement for arch support		
TOE CAP	Composite		
SOLE	Double Density PU/PU (Heat-resistant up to 95°C)	OIL & ACID RESISTANCE	
SANS / ISO	D 20345	CONSULT THE OIL AND ACID RESISTANCE TABLE AT THE BACK	



Metal-free, safety footwear with comfort engineering



UPPERSuede | 2 pair Ghillie loops and 3 pair non-metallic eyelits | Engineered with ankle stability feature for
additional support | Reflective tape for enhanced safety | Padded bellows tongue and collar for comfort
Extra-wide fitting upper as per podiatry specifications

LINING Needle-fibred vamp lining for excellent perspiration absorbency | Anti-static, non-woven in-sock with Poron

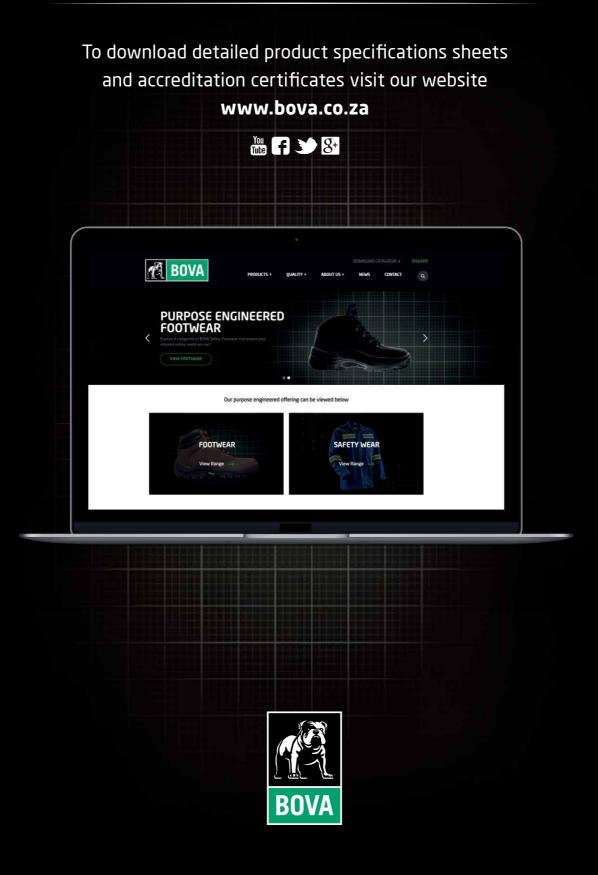
& SOCKS at the ball and heel of the foot for flexibility, comfort and stability | Anti-bacterial Energiser EVA top sock with Poron at the ball and heel of the foot for additional comfort and anti-fatigue support

MIDSOLEEngineered with an EVA heel insert for shock absorption | Shank reinforcement for additional arch supportTOE CAPComposite

SOLE Double Density PU/PU (Heat-resistant up to 95°C)

SANS / ISO 20345

OIL & ACID RESISTANCE





Superior protection for the harshest work environments





Superior protection for the harshest work environments

ENVIRONMENT & FEATURES

· Double density PU / TPU | PU / Nitrile Rubber | PU / Vibram Rubber Soles

- The boots in this range are engineered to provide protection in extreme conditions. These conditions include temperature (hot and cold), high abrasion, high risk of slipping and exposure to harsh acids, oils and chemicals
- The range is engineered with specialised technologies that help to protect the wearer in these extreme environments; from the sole construction right through to the linings and exterior additions to the boots
- Certain products are engineered with comfort technologies for anti-fatigue support and approved by the Podiatry Association of South Africa

 \cdot Steel toe cap | Aluminium toe cap

EXTREME CUT

Enhanced defence against cuts and abrasion	PG 33
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EXTREME SLIP

Enhanced protection in slippery con	ditions	PG 34
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EXTREME TEMP

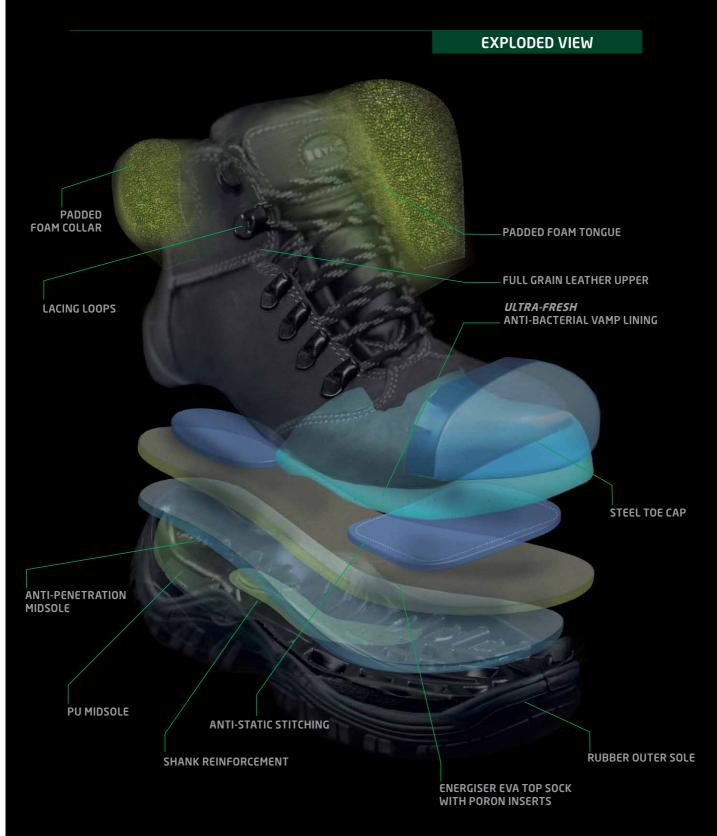
Insulated protection ag	gainst severe heat and cold	PG 36
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PERSONNEL

MINE WORKERS | OIL RIG WORKERS | SMELTING WORKERS | ELECTRICAL CONTRACTORS BREWERY, BOTTLING PLANT WORKERS | COLD STORAGE WORKERS | WELDERS

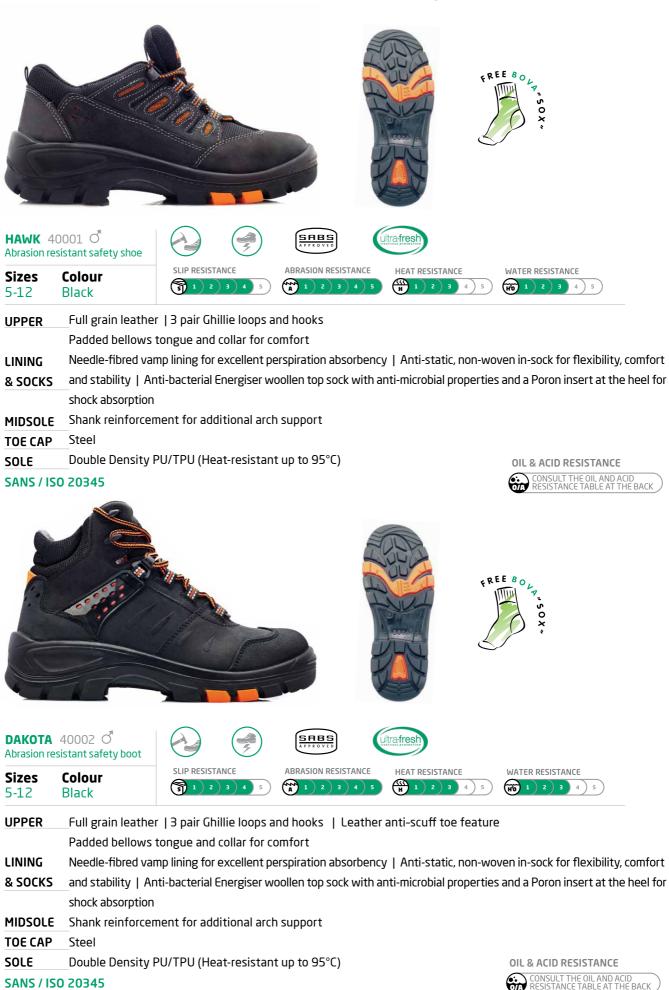


FEATURES OF AN EXTREMEWEAR SHOE





Enhanced defence against cuts and abrasion



32 - 33

Enhanced protection in slippery conditions



 UPPER
 Full grain waxy leather | 4 pair loops with hooks | Padded tongue and collar for comfort

 New design, extra-wide fitting upper as per podiatry specifications

- **LINING** Needle-fibred vamp lining for excellent perspiration absorbency | Anti-penetration resistant in-sock for
- **& SOCKS** enhanced protection against sharp objects | Anti-bacterial Energiser EVA top sock with Poron properties at the ball and heel of the foot for an additional comfort and anti-fatigue support
- MIDSOLE _____Shank reinforcement for arch support | Standard with an anti-penetration midsole
- TOE CAP Steel extra-wide fitting
- **SOLE** Double Density PU/Vibram Rubber (Heat-resistant up to 300°C)





UPPER	Full grain waxy leather 5 pair loops with hooks Padded tongue and collar for co	mfort	
	New design, extra-wide fitting upper as per podiatry specifications		
LINING	Needle-fibred vamp lining for excellent perspiration absorbency Anti-penetration	n resistant in-sock	
& SOCKS	for enhanced protection against sharp objects Anti-bacterial Energiser EVA top sock with Poron		
	properties at the ball and heel of the foot for additional comfort and anti-fatigue s	upport	
MIDSOLE	Shank reinforcement for arch support Standard with an anti-penetration midsole		
TOE CAP	Steel - extra-wide fitting		
SOLE	Double Density PU/Vibram Rubber (Heat-resistant up to 300°C)	OIL & ACID RESISTANCE	
SANS / ISO	0 20345		

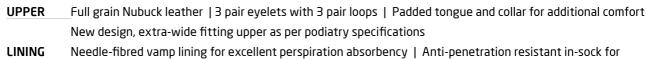


Enhanced protection in slippery conditions



UTTER	an Brainfeather 1 2 bail 100b3 with 100k3 1 1 added tongae and condition connort	
	New design, extra-wide fitting upper as per podiatry specifications	
LINING	eedle-fibred vamp lining for excellent perspiration absorbency Anti-penetration resistant in-sock	
& SOCKS	for enhanced protection against sharp objects Anti-bacterial Energiser EVA top sock with Poron	
	properties at the ball and heel of the foot for additional comfort and anti-fatigue support	
MIDSOLE	Shank reinforcement for additional arch support Standard with an anti-penetration midsole	
TOE CAP	Steel - extra-wide fitting	
SOLE	Double Density PU/Vibram Rubber (Heat-resistant up to 300°C)	OIL & ACID RESISTANCE
SANS / ISO 20345		





& SOCKS enhanced protection against sharp objects | Anti-bacterial Energiser EVA top sock with Poron properties at the ball and heel of the foot for additional comfort and anti-fatigue support

- TOE CAP Steel extra-wide fitting
- SOLE Double Density PU/Vibram Rubber (Heat-resistant up to 300°C)

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SANS / ISO 20345
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Insulated protection against severe heat and cold





UPPER Full grain leather | 4 pair eyelet lace-up | Spat covering with stainless steel buckles to protect from hot burns / exposure to sparks | Padded collar and ½ padded bellows tongue for comfort LINING Needle-fibred vamp lining for excellent perspiration absorbency | Non-woven material in-sock laminated & SOCKS to Kevlar to protect the foot from heat transference through the sole of the boot | Anti-bacterial Energiser woollen top sock with anti-microbial properties MIDSOLE Shank reinforcement for additional arch support **TOE CAP** Steel Double Density PU/Rubber - outer sole 8mm thick (Heat-resistant up to 300°C) SOLE

Insulated protection against severe heat and cold



 UPPER
 Full grain leather | 5 pair eyelet lace-up | Metatarsal cover engineered to protect the metatarsal bones

 Padded collar and ½ padded bellows tongue for comfort

- LINING Needle-fibred vamp lining to provide excellent perspiration absorbency | Non-woven material in-sock
- **& SOCKS** laminated to Kevlar to protect the foot from heat transference through the sole of the boot Anti-bacterial Energiser woollen top sock with anti-microbial properties
- MIDSOLE Shank reinforcement for additional arch support | Anti-penetration midsole available 42605 TOE CAP Steel

SOLE Double Density PU/Rubber - outer sole 8mm thick (Heat-resistant up to 300°C)

SANS / ISO 20345





UPPER	Full grain leather Heat-resistant Kevlar stitching up to 425°C radiant heat 3 Stainless steel buckles					
LINING	Vamp lining and quarter padding engineered from a Kevlar blend material and laminated to foil for heat reflection					
& SOCKS	Non-woven material in-sock laminated to Kevlar, to protect the foot from heat transference through the sole of the boot					
	Anti-bacterial Energiser woollen top sock with anti-microbial properties					
MIDSOLE	_Shank reinforcement for additional arch support Anti-penetration midsole avai	ilable - 42607				
TOE CAP	Aluminium					
SOLE	Double Density PU/Rubber - outer sole 8mm thick (Heat-resistant up to 300°C)	OIL & ACID RESISTANCE				
SANS / ISC	0 20345					



Insulated protection against severe heat and cold



UPPERFull grain leather | Heat-resistant Kevlar stitching up to 425°C radiant heat | 3 Velcro straps for fast removalLININGVamp lining and quarter padding engineered from a Kevlar blend material and laminated to foil for heat reflection& SOCKSNon-woven material in-sock laminated to Kevlar, to protect from heat transference through the sole of the boot
Anti-bacterial Energiser woollen top sock with anti-microbial properties

MIDSOLE Shank reinforcement for additional arch support | Anti-penetration resistant midsole available - 42606

TOE CAP Aluminium

SOLE Double Density PU/Rubber - outer sole 8mm thick (Heat-resistant up to 300°C)

SANS / ISO 20345

OIL & ACID RESISTANCE



UPPER	Full grain leather 2 pull straps for ease of entering and exiting the boot
LINING	Needle-fibred vamp lining for excellent perspiration absorbency Anti-static, non-woven in-sock for
& SOCKS	flexibility, comfort and stability Anti-bacterial Energiser woollen top sock with anti-microbial properties
MIDSOLE	Standard with steel midsole
TOE CAP	Steel
SOLE	Double Density PU/Rubber - outer sole 8mm thick (Heat-resistant up to 300°C)

SANS / ISO 20345

Insulated protection against severe heat and cold



	HINSU MATER	LATE		FREEFRE	'+os" *3
FREEZER 42018 O [™] Extreme cold safety boot			Ultra-fresh		
SizesColour5-13Black	SLIP RESISTANCE	ABRASION R	ESISTANCE COLD RESIS	STANCE WATER	R RESISTANCE

UPPER Full grain leather | 7 pair D-ring lace-up | Padded bellows tongue collar for comfort

LINING Vamp, quarter and tongue lining consist of Ferrabelle fabric laminated to 3M thinsulate insulation material,
 & SOCKS guaranteeing warmth down to -25°C (Conforms to Satra[™] 436)

Non-woven material in-sock laminated to 3M needle felt thinsulate for maximum thermal insulation Anti-bacterial Energiser woollen top sock with anti-microbial properties

 MIDSOLE
 Shank reinforcement for additional arch support | Anti-penetration midsole available - 42618

 TOE CAP
 Steel

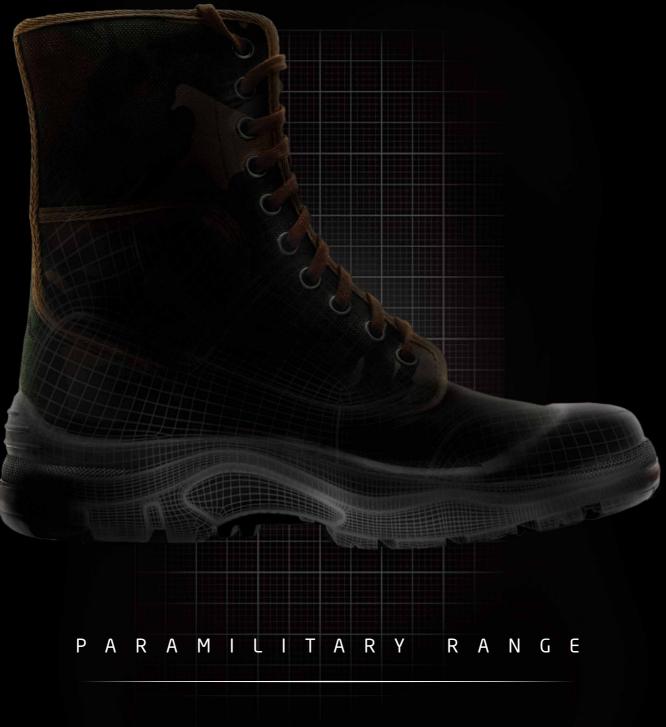
SOLE Double Density PU/Rubber - outer sole 8mm thick (Cold resistant down to -25°C)

SANS / ISO 20345

-



Purpose-engineered safety boots for security, paramilitary and policing operations





PARAMILITARY RANGE

Purpose-engineered safety boots for security, paramilitary and policing operations



ENVIRONMENT & FEATURES

Single Density PU | Double Density PU / PU | PU / Rubber Soles
The boots in this range are engineered specifically for police, military and security personnel
The range includes lightweight, canvas boots with a breathable fabric to more advanced, durable leather boots with Double Density Soles for protection in a range of terrains
In the event that a certain specifications is required, we are able to custom-make samples for approval within a short time period and thereafter produce to order

· Steel Toe Cap

LEATHER

Hard-wearing leather boots for strength and endurance	PG 43
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CANVAS

Breathable canvas boots for security personnel

PG 45

PERSONNEL

MILITARY PERSONNEL | POLICE | SECURITY | GAME RANGERS



FEATURES OF A PARAMILITARY SHOE



Hard-wearing leather boots for strength and endurance



UPPER Full grain leather | 9 pair eyelet lace-up

LINING Needle-fibred vamp lining for excellent perspiration absorbency | Anti-static, non-woven in-sock for exceptional flexibility,

& SOCKS comfort and stability | Anti-bacterial Energiser woollen top sock with anti-microbial properties

MIDSOLE Shank reinforcement for additional arch support | Anti-penetration midsole available - 90643 / 42643 (6 - 8 weeks) TOE CAP Steel | Available without toe cap - 71543 / 90543 / 42543 (6 - 8 weeks)

SOLE Single Density PU | Double Density PU/PU (Heat-resistant to 95°C) | Double Density PU/Rubber (Heat-resistant to 300°C) SANS / ISO 20345 OIL & ACID RESISTANCE



UPPER	_Full grain leather 8 pair D-ring lace-up Padded collar for comfort				
LINING	Needle-fibred vamp lining for excellent perspiration absorbency Anti-static, non-woven in-sock for exceptional flexibility,				
& SOCKS	comfort and stability Anti-bacterial Energiser woollen top sock with anti-microbial pr	operties and			
	a Poron insert at the heel for shock absorption				
MIDSOLE	_Shank reinforcement for additional arch support Steel or anti-penetration mids	ole available 90798 / 90698			
	(6 - 8 weeks)	OIL & ACID RESISTANCE			
TOE CAP	_Steel Available without steel toe cap - 90598 (6 - 8 weeks)	CONSULT THE OIL AND ACID RESISTANCE TABLE AT THE BACK			
SOLE	Double Density PU/PU (Heat-resistant up to 95°C)	0/A RESISTANCE TABLE AT THE BACK			
SANS / ISO	20345	42 - 43			



Hard-wearing leather boots for strength and endurance



UPPER Combination leather and fabric | 8 pair eyelet lace-up | Padded collar for comfort LINING Needle-fibred vamp lining for excellent perspiration absorbency | Anti-static, non-woven in-sock for exceptional & SOCKS _flexibility, comfort and stability | Anti-bacterial Energiser woollen top sock with anti-microbial properties Shank reinforcement for additional arch support | Steel or anti-penetration midsole MIDSOLE available - 90761 / 90661 (PU/PU only / 6 - 8 weeks) TOE CAP Standard without toe cap | Available with steel toe cap - 71461 / 90461 (PU/PU 6 - 8 weeks) Single Density PU | Double Density PU/PU (Heat-resistant up to 95°C) SOLE SANS / ISO 20345 **OIL & ACID RESISTANCE** CONSULT THE OIL AND ACID RESISTANCE TABLE AT THE BACK

MA

C A N V A S R A N G E Breathable Canvas Boots for Security Personnel

RANGER 83029 ot Security boot	(ultrafr	esh		
Sizes Colour	SLIP RESISTANCE	ABRASION RESISTANCE	HEAT RESISTANCE	WATER RESISTANCE
3-13 Black, Green, Navy and Nutria	3 1 2 3 4 5	A 1 2 3 4 5		1 2 3 4 5
UPPER Breathable canvas 10 pair eye	et lace-up			
LINING Needle-fibred vamp lining for ex		osorbency		
& SOCKS Polyester and viscose top sock f	or additional comfort			
TOE CAP Not available SOLE Single Density PU (Heat-resistar)	nt up to 95°€)		OIL & ACID RE	SISTANCE
			_	HE OIL AND ACID E TABLE AT THE BACK
GUARD 83006	Ultrafr	tection		
SizesColour3-13Black, Green, Navy and Nutria	SLIP RESISTANCE	ABRASION RESISTANCE	HEAT RESISTANCE	WATER RESISTANCE
UPPER Breathable canvas 10 pair eye	let lace-up			
LINING Needle-fibred vamp lining for ex		bsorbency		
& SOCKS Polyester and viscose top sock f	or additional comfort			
TOE CAP Not available			OIL & ACID RE	SISTANCE
SOLE Single Density PU (Heat-resista	nt up to 95°C)			HE OIL AND ACID E TABLE AT THE BACK
			-	

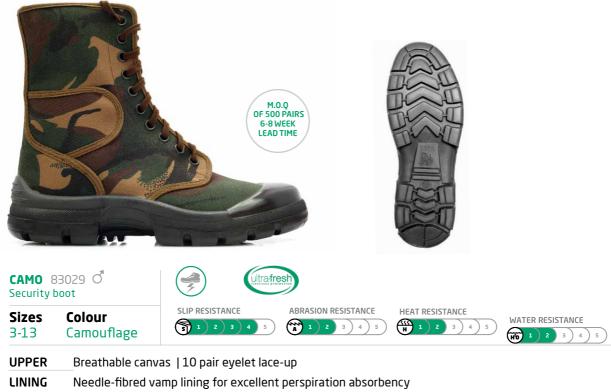


Breathable Canvas Boots for Security Personnel

DESERT 83029 Č	<image/>		
Security boot			
SizesColour3-13Camouflage	SLIP RESISTANCE ABRASION RES 3 1 2 3 4 5 5 1 2 2		WATER RESISTANCE
UPPER Breathable can	vas 10 pair eyelet lace-up		
	amp lining for excellent perspiration	absorbency	
	iscose top sock for additional comfo		
TOE CAP Not available			
		OIL &	ACID RESISTANCE

SOLE Single Density PU (Heat-resistant up to 95°C)

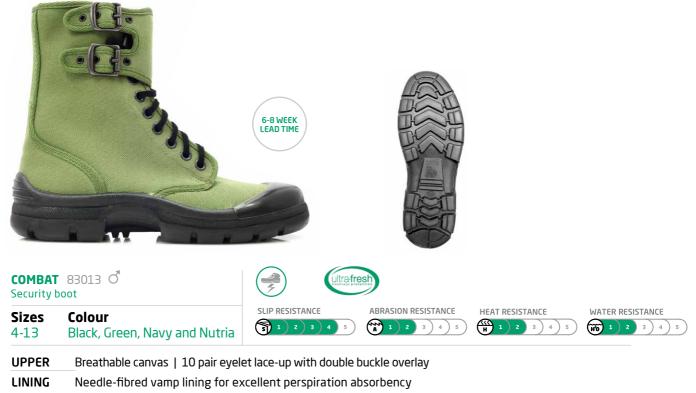




- & SOCKS Polyester and viscose top sock for additional comfort
- TOE CAP Not available
- **SOLE** Single Density PU (Heat-resistant up to 95°C)

OIL & ACID RESISTANCE

Breathable Canvas Boots for Security Personnel



& SOCKS Polyester and viscose top sock for additional comfort

TOE CAP Not available

SOLE Single Density PU (Heat-resistant up to 95°C)

OIL & ACID RESISTANCE

ACCESSORISED ENGINEERING

SOCKS

PG 49

SPRAYS / LACES / TOOLS

PG 50

TOP SOCKS

PG 51

A C C E S S O R I E S R A N G E





BOVA SOX Anti-bacterial socks



Engineered with Anti-static Fibre in the form of silver coated stripes, knitted into the socks. The Anti-static Fibre conducts electricity away from the body, through the sock and into the shoe. The anti-static effect is permanent and does not diminish over time (benefits determined against test ASTM E 2149-01 mod).

Treated with Ruco-bac AGP anti-microbial silver-based technology that utilises nano particles of silver chloride. Designed to destroy 95% of bacteria within 2 hours, eliminate body odour, allergies and infections of the foot. In addition, Ruco-bac AGP is harmless to natural skin flora and is environmentally-friendly (benefits determined against test ASTM E 2149-01 mod).



BOVA SMELTERS SOX Flame retardant yarn



Engineered with flame retardant yarn specifically for the hot metal industry. The calf length socks are knitted using specialised flame retardant yarns, imported from the USA and Switzerland and are reinforced at both the toe and heel.

Designed with a fine needle count for a superior soft feel and to create density in the knit to prevent molten matter from penetrating the sock or attaching to the surface (compliant with the SABS 1423-1/1987 flame retardancy requirements, category 1).



BOVA FREEZER SOX Anti-microbial, silver-based



Fibre engineered from imported performance fibres, comprising: wool (natural insulator for cold), Drynamix (moisture management yarn designed to move moisture away from the foot), Polyamide and Elastane (to ensure a snug fit). The calf-length socks are padded for additional comfort and built with an elastic band for added stability.





BOVA FOOT SPRAY ODOUR CONTROL

200ml

Our odour control foot spray has been tested to SABS 636:2001 -Bactericidal Efficacy Standards.

The easy-to-use spray-on applicator fights against bacterial and fungal infections caused by perspiration.



BOVA AQUA PROTECTOR WATER REPELLENT SPRAY

220ml

The easy-to-use spray-on applicator provides protection to the leather uppers of our shoes by repelling water.



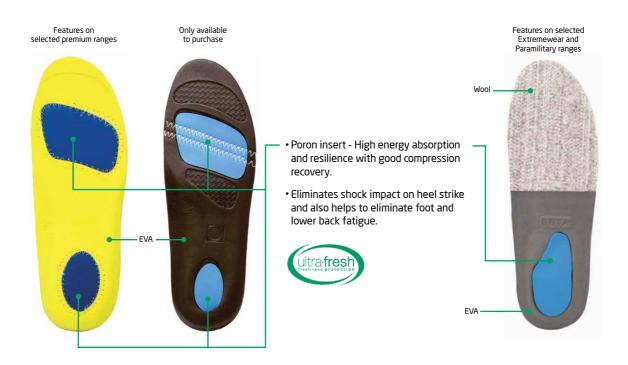
BOVA SHOELACES 90cm | 110cm

SHOE SIZE



MEASUREMENT TOOL





PORON / EVA CUSHIONED TOP SOCK

The top sock responds to temperature and weight and moulds to the shape of each wearer's foot, thereby providing optimum support where it is needed most. It provides dynamic impact compression, which gently rebounds with every step.

The EVA is bonded to a highly absorbent 100% wool and treated with an Ultra-Fresh DM-25-WP process. This has the advantage of fighting fungal and bacterial infections, minimising conditions such as Athlete's foot.

The Poron insert is used worldwide for specialised orthopaedic prosthetics and footwear.

Benefits:

- Greater comfort
- Shock absorption
- Reduction in fatigue
- Reduction of aches and pains
- Increased foot health



to purchase



Recommended for people with a lower in-step, allowing for a more comfortable fit.





Standard on our

ENERGISER WOOLLEN TOP SOCK

The Energiser woollen top sock is made from highly absorbent 100% wool and treated with an Ultra-Fresh DM-25-WP process. This has the advantage of fighting fungal and bacterial infections, minimising conditions such as Athlete's foot.







Features in the Health Sandal

GELONAIR[™] TOP SOCK

The revolutionary patented design of the new Gelonair^m top sock ensures active cushioned comfort for your feet.

The Gelonair[™] top sock is moulded from a thermoplastic rubber gel material, which incorporates a patented honeycomb design.

The combination of both design and material delivers high cushion energy (144 mJ) before and after dynamic compression (such as in walking and running). Due to its memory properties, there is only 0.5% compression set and 0.3% compression spread (SATRA test). This results in improvement in vascular micro-circulation of the foot due to the cushioning return effect.

Bonded to the Gelonair ${}^{\rm TM}$ top sock is anti-static fabric consisting of polyamide with an anti-static silver thread.

EXTENDING THE LIFE OF POLYURETHANE BOOTS

Polyurethane has a biodegradable polymer that breaks down over time. The following factors contribute to this process: water, temperature, darkness and time

In order to maximise the lifespan of PU boots, we recommend the following: Rotate stock frequently and deal on a first-in, first-out basis

Be aware of the climate in which the footwear will be worn. Avoid wearing PU soled footwear in wet environments where gumboots would be more suitable

Clean your shoes regularly, with the cloth provided in the box, to remove dirt and grime on the upper

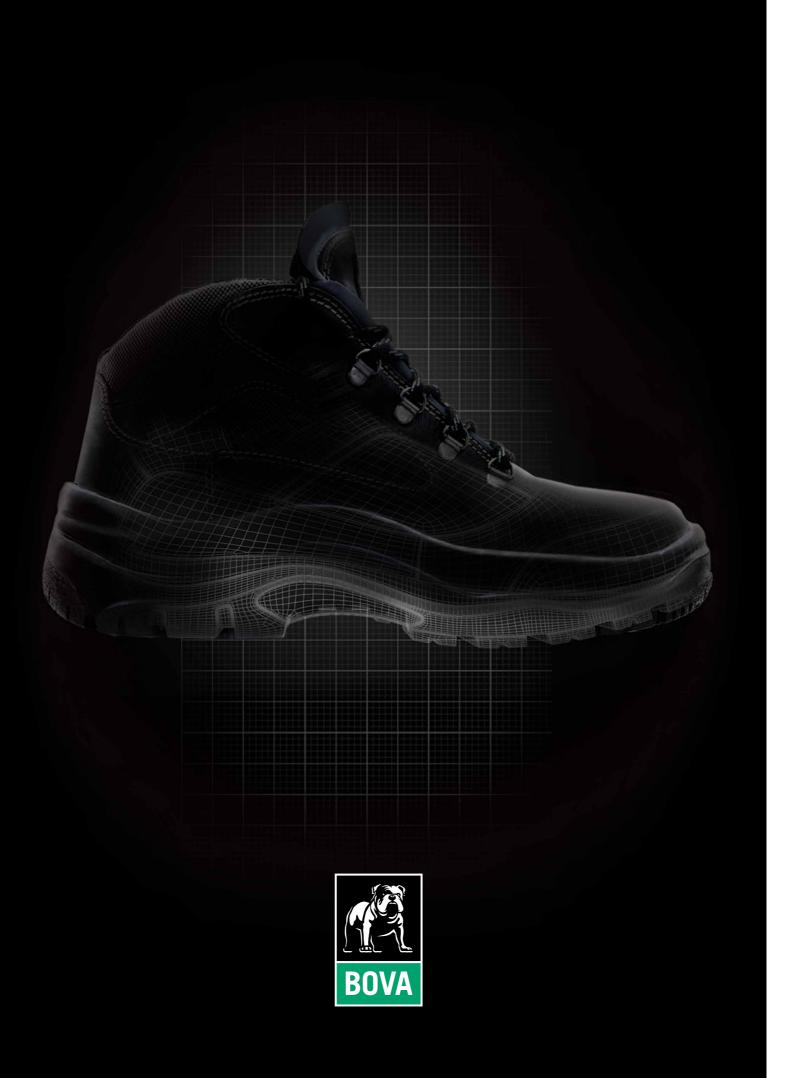
Polish your boots regularly to protect the leather by using a commercial footwear product. Do not use squeegee type bottles with sponge ends

Never force-dry your footwear by leaving them in front of a fire or heater as a direct heat source may distort the upper and cause the leather to crack. Open up the tongue as far as it will go, remove the top sock from the footwear, crumple newspaper into balls and jam them into the shoe / boot to absorb water overnight

Always undo the laces before removing the shoe / boot and avoid turning the footwear into slip-ons. The constant application of pressure to the back of the boot may cause the upper to loosen from the sole

Never throw foot powder into the shoe / boot. When powder is applied to the inside of a shoe / boot it can mix with sweat and become a paste. This traps air flow, reducing the breathability of the leather, thereby increasing the temperature inside the boot







CHEMICAL RESISTANCE TABLE

THIS TABLE IS ONLY RELEVANT TO POLYURETHANE (PU) SOLES













Acetic Acid 3 n	З	Diesel Oil	5	Methyl Glycol	2
Acetone	2	Dimethyl Acetamide		Methyl Glycol Acetate	2
Aluminium Chloride 10% Sol.	4	Dimethyl Formamide		Methylene Chloride	2
Ammonia 3 n	5	Distilled Water	5	Mineral Oil	5
Ammonium Chloride 10% Sol.	5	Ethanol	3	Nitric Acid 3 n	1
Aniline	2	Ether	3	N-Methyl Pyrrolidone	1
ASTM-Fuel A	5	Ethyl Acetate	2	Ozone	5
ASTM-Fuel B	4	Ethylene Chloride	З	Paraffin Oil	5
ASTM-Fuel C	З	Ferric Chloride 10% Sol.	4	Perchloreothylene	2
ASTM-Oil 1	5	Formic Acid 3 n	2	Petroleum	5
ASTM-Oil 2	5	Freon 12	3	Petroleum Ether	5
ASTM-Oil 3	5	Freon 22	3	Phosphoric Acid 3 n	З
Benzene	2	Gear Box Oil SAE 90	5	Potassium Chloride 10% & 40% Sol.	5
Benzyl Alcohol	1	Glycerine	5	Potassium Dichromate 10% Sol.	5
Bleach	5	Glycol	5	Potassium Hydroxide 3 n	5
Brake Fluid ATE	5	Hydrochloric Acid 3 n	5	Potassium Nitrate	4
Brake Fluid ATS	5	Hydrogen Peroxide 3%	5	Potassium Permanganate 5% Sol.	2
Butane	4	Iso-Octane Fuel 1	5	Propane	4
Butyl Acetate	2	lso-Octane 70% : 30% Toluene = Fuel 2	4	Pyridine	1
Butyl Alcohol	З	lso-Octane 50% : 50% Toluene = Fuel 3	3	Sea Water (Technical)	5
Calcium Chloride 10% & 40% Sol.	5	Iso-Propanol	4	Sodium Bisulphate 10% Sol.	4
Carbon Disulphide	З	Kerosine	5	Sodium Chloride 10% Sol.	5
Carbon Tetrachloride	2	Lactic Acid 3 n	1	Sodium Hypochlorite Sol. PH 13	З
Caustic Soda Sol. 10%	5	Lubricating Grease: Calcium based	5	Sodium Sulphite	4
Chlorobenzene	2	: Lithium based	5	Sulphuric Acid 3 n	1
Chloroform	2	: Sodium based	5	Terpentine (Pine Oil)	4
Chromic Acid 3 n	2	Magnesium Chloride 10% & 30% Sol.	5	Tetrachloreothylene	2
Citronic Acid 3 n	4	Methane	4	Tetrahydrofuran	2
Cyclohexane	4	Methanol	4	Toluene	2
Cyclohexanon	2	Methyl Acetate	2	Trichloroethylene	2
Decalin	З	Methyl Ethyl Ketone	2	Xylene	2

If you are exposed to any of the acids, oils or chemicals that rate 1, 2 or 3 on the table we recommend a rubber sole shoe/boot. Please consult the Extremewear section.

The above table should be used as a general guide only. Performance in the actual working environment will depend upon the following: temperature of chemicals, concentrations of chemicals and duration of exposure.

GLOSSARY

UPPERS

FULL GRAIN LEATHER

- Hides that have not been sanded or buffed to remove marks. The grain remains, allowing increased fibre strength and durability

GENUINE SPLIT LEATHER

- Leather created from the hide once the top grain of the raw hide has been separated. The split can be further split - thickness allowing. Good split leathers have an artificial PU layer applied to the surface and are embossed with a leather grain to hide any marks or imperfections.

SUEDE LEATHER

- Made from the underside of the skin and is therefore softer.



STAINLESS STEEL

- Added protection against sharp objects penetrating the sole of the shoe and injuring the foot of the wearer.
- Covers 80% of the foot-bed and is compliant with EN 12568.

ANTI-PENETRATION

- This metal-free option provides added protection against sharp objects penetrating the sole of the shoe and injuring the foot of the wearer.
- Covers 100% of the foot-bed and is highly flexible, thereby increasing the comfort to the wearer.
- Please note: this midsole should not be worn in applications where thin-acute objects are likely to provide a hazard - such as needles and thin glass shards.

TOE CAPS

TOE CAP VARIANTS

- All toe caps must be complaint to 200J impact resistance - Carbon Steel
- Composite (Metal-Free)
- Aluminium (Recommended for areas with high magnetic fields)

SOLES

VIBRAM TECHNOLOGY

- World-renowned rubber sole engineering.

Polyurethane (PU) SOLES

- Lightweight and durable soles, recommended for general safety footwear protection.
- Thermoplastic Polyurethane (PU/TPU) SOLES
- Highly abrasion-and-cut-resistant soles.

PU RUBBER (RU)

- Highly durable soles that offer heat resistance up to 300°C.

KEY



NON-CONDUCTIVE

- Prevents the conduction of electricity.



ANTI-STATIC

- Allows static electricity to pass through and dissipate.



200 IOULES COMPLIANCE

- 200 Joules compliance means that the toe cap's impact resistance is tested by a steel striker with a mass of 20kg ±0.4kg adapted to fall freely on vertical guides from a predetermined height of 1000mm.



METAL-FREE

- This shoe contains no metal parts.



ULTRA-FRESH TECHNOLOGY

- Strong anti-microbial, anti-fungal, anti-bacterial protection. Moisture management and odour control. Ultra-Fresh is a registered trademark of Thomson Research Associates, Inc.



VIBRAM - Genuine Vibram rubber sole.



PASA



- Approved by the Podiatry Association of South Africa



SARS

- Meets the Standards of the South African Bureau of Standards.

RESISTANCE PERFORMANCE METRE KEY



LOWER RESISTANCE



ABRASION RESISTANCE



- The degree to which the shoe is affected by cuts, scratches, slices, etc.

- The amount of extra traction that guards against slippage and related injuries.



WATER RESISTANCE

SLIP RESISTANCE



- The ability to withstand saturation and water-related damage over time.

HEAT RESISTANCE



- The measure of resisted heat damage and simultaneous protection provided. PU: up to 110 degrees Celsius. PU/Rubber: up to 300°C.



OIL & ACID RESISTANCE

The extent to which the shoe withstands damaging exposure to oils, acid and chemicals.

- HIGHER RESISTANCE



To make the most informed decision possible when selecting footwear, please use the fold-out:

- Glossary
- Chemical Resistance Table





OFFICE AND FACTORY

PO Box 121, Pinetown, 3600, South Africa 40 Gillitts Road, Pinetown, 3610, South Africa

Tel: +27 31 710 0400 | Fax: +27 31 700 2607

www.bova.co.za

